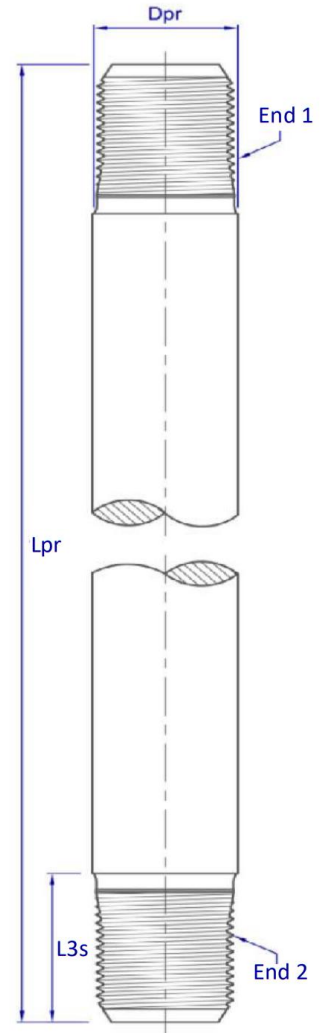


Polished Rod

Dimensions:

Nominal Size		Units	Dpr	L3s
Rod	Pin			
1 1/8"	5/8" PR	in	1.125	1.156
			+0.005 -0.010	
		mm	28.6	29.4
			+0.1 -0.2	
1 1/8"	3/4" PR	in	1.125	1.406
			+0.005 -0.010	
		mm	28.6	35.7
			+0.1 -0.2	
1 1/4"	7/8" PR	in	1.125	1.406
			+0.005 -0.010	
		mm	28.6	35.7
			+0.1 -0.2	
1 1/2"	1" PR	in	1.500	1.780
			+0.005 -0.010	
		mm	38.1	45.2
			+0.1 -0.2	



Available Lengths* (Lpr): 8, 11, 16, 22, 26, 30, 36 ft ± 2"
(2.438, 3.353, 4.877, 6.706, 7.925, 9.144, 10.973 m ± 50.8 mm)

*Other lengths might be available upon request.

Steel Grades:

Chemical Composition:

Typical chemical compositions (wt%) listed in the following table.

Grade	C	Mn	Si	S	P	Cr	Ni	Mo	Others
Carbon steel	0.43-0.50	0.60-0.90	-	0.050 max	0.040 max	-	-	-	-
Alloy steel	0.38-0.45	0.75-1.00	0.15-0.35	0.040 max	0.040 max	0.80-1.10	-	0.15-0.25	-

Mechanical Properties:

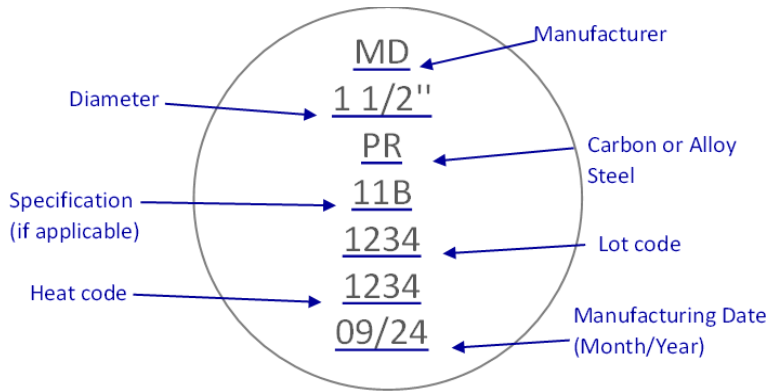
Mechanical properties are listed in the following table.

Grade	Ultimate Tensile Stress
Carbon steel	90 to 160 kpsi (620 to 1102 MPa)
Alloy steel	115 to 140 kpsi (793 to 964 MPa)

Surface finish: Polished

Roughness: 8-20 µin (0.203-0.508 µm)

Marking:



Non Destructive Testing:

All raw material is carefully inspected using electromagnetic and/or ultrasonic methods to ensure the soundness of the final product.

Labeling:*

		Metalmecánica S.A. Ruta 55 Km. 754,1 Villa Mercedes (San Luis) Made in Argentina	
		BOX N° 60000005	QTY:
PRODUCT: POLISHED ROD		DATE:	
SPECIFICATION:			
ROD DIAM (in):			
GRADE:			
LENGTH (ft):			
NET WEIGHT (kg):			
SALES ORDER:			
DESTINATION:			

*Image for reference only

Ordering information:

When placing an order please attach the following information:

PDS:	SRPR
Body diameter:	1 1/2"
Pin diameter:	1" PR
Surface finish:	Polished
Grade:	Carbon steel
Length:	30 ft

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