

# Pipe Identification

Tubular products identification includes color coding, stenciling and/or die-stamping.

Color bands applied on pipe body and couplings help identify steel grades from a distance. For every Tenaris product the specific color codes can be found in the Data Sheet available from [tenaris.com](https://www.tenaris.com).

Special-clearance couplings also have a black band in the centre.

Seal ring couplings also have a blue band.

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NOTE: COLOR BANDS MAY ALSO BE APPLIED ACCORDING TO CUSTOMER SPECIFICATIONS

# Example of Pipe Marking

## HARD STAMP / STENCIL COUPLING

- **TSD:** TenarisSiderca
- **5CT:** API specification
- **0117:** API license number
- **07-23:** July 2023
- **SF:** Special end-finish
- **21.40:** Mass designation
- **P:** Grade
- **S:** Seamless
- **TSH WEDGE 463:** Thread type

## PIPE STENCIL

- URC (Unique Reference Code), see page 3
- Manufacturer identification name, see page 2
- Product specification
- Manufacturer License Number
- API monogram
- Date of Manufacture
- Special end finish
- Size designation (Outside Diameter)
- Mass designation (wall thickness)
- Grade of product
- Process of manufacture
- Hydrostatic test pressure
- Type of thread
- Drift diameter if alternative drift
- Sequential pipe number
- Shipping marks (if required)
- Customer / PO number
- Heat number
- Pipe length
- Country of origin

NOTE: THE PIPE MARKING SHOWN IS ONLY AN EXAMPLE.

SOME DIFFERENCES MAY BE OBSERVED DEPENDING ON WHERE PRODUCTS ARE MANUFACTURED.



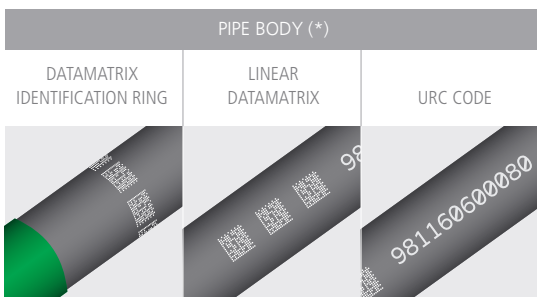
## Tenaris mills marking codes

FACILITY	STENCILING CODE	DIE STAMPING CODE
TENARIS ABERDEEN	TENARIS AB	TAB
TENARIS ALGOMA	TENARIS AT	TAT
TENARIS AMBRIDGE	TENARIS AM	TAM
TENARIS BAKERSFIELD	TENARIS BK	TBK
TENARIS BAOGANG BAOTOU	TENARIS BB	TBB
TENARIS BATAM	TENARIS BT	TBT
TENARIS BAYTOWN	TENARIS BW	TBW
TENARIS BROOKFIELD	TENARIS BF	TBF
TENARIS CONFAB	TENARIS CF	TCF
TENARIS CONROE	TENARIS CR	TCR
TENARIS COUNCE	TENARIS CN	TCN
TENARIS DALMINE	TENARIS DL	TDL
TENARIS MACHACHI	TENARIS MA	TMA
TENARIS ESBJERG	TENARIS ES	TES
TENARIS HICKMAN	TENARIS HK	THK
TENARIS KOPPEL	TENARIS KO	TKO
TENARIS MCCARTY	TENARIS MC	TMC
TENARIS NISKU	TENARIS HN	THN
TENARIS NKKTUBES	TENARIS NK	TNK
TENARIS PRUDENTIAL	TENARIS PS	TPS
TENARIS QINGDAO	TENARIS QD	TQD
TENARIS SAUDI ARABIA	TENARIS SA	TSA
TENARIS SAUDI STEEL PIPES	TENARIS SSP	TSSP
TENARIS SIAT VALENTÍN ALSINA	TENARIS VA	TVA
TENARIS SIAT VILLA CONSTITUCIÓN	TENARIS VC	TVC
TENARIS SIDERCA	TENARIS SD	TSD
TENARIS SILCOTUB	TENARIS SL	TSL
TENARIS SPIJ	TENARIS IJ	TIJ
TENARIS TAMSA	TENARIS TM	TTM
TENARIS TEXAS ARAI	TENARIS TA	TTA
TENARIS TUBO CARIBE	TENARIS TC	TTC
TENARIS WESTWEGO	TENARIS WW	TWW
TENARIS ONNE	TENARIS ON	TON
TENARIS WARRI	TENARIS WA	TWA
TENARIS BAYCITY	TENARIS BC	TBC
TENARIS AKTAU	TENARIS AK	TAK
TENARIS DALMINE OCTG ACCESSORIES CENTER	TENARIS FS	TFS
TENARIS COATING DO BRASIL	TENARIS CB	TCB

## PipeTracer®

PipeTracer® is a specialized tracking and traceability tool that allows instant identification of Tenaris products on-site with a mobile device. By scanning mill applied codes located on the pipe body and / or thread protectors, it is possible to obtain technical and dimensional information from each pipe to create a digital running tally. A unique pipe reference code (URC) is included on each individual pipe.

### MARKING TECHNOLOGY



(\*) Type of marking may vary depending on manufacturing facility.

(\*\*) RFID protectors are not always available.

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